



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6305G19731-3G-27

Job Sheet 194238



Part No: RBW6305G19731-3G-27

Job Qty: 1 pcs

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19731-3G Rev 1C IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/10/19		0.00	0.41	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		19-5-7
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS
							Packaging 3 - 2 - B4B		40
							Packaging 3 - 3 - B4B		9-89
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89



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CANADA
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Container No: S178554



Part: RBW6305G19731-3G-27

Job No: 194238

Serial No/Batch: S178554

Revision: 1C

Inspector:

Exp Date:

Instructions:

Date: 05/07/19

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					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	1 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	DAG		
					QC 21 - SA - 70	21		
					QC 21 - SA - 53	9-09		
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 5. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
LM922402	Plastic, Black & White	.3040 sf (.304 ea)	110-Small Fab - 1		5089301			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
110-Small Fab - 1	LM922402	0	98	0				
Part Specifications								
Specifications could not be found.								

MAY 08 2019

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
1	ADDED TOOL NUMBER & ITEM NUMBER COLUMN -27 PER R.W.	5/9/11	RJC RW
1B	-27 CH'D TOOL No...-27 CH'D FROM B/O TO MANUFACTURED.	10/31/13	CFS RJC
1C	-27 CH'D ITEM NUMBERS WAS 9-18 IS 1-10.	5/30/14	DPD RJC

5X ARIAL, 3/16 LETTERS

BLACK BACKGROUND
WHITE LINES & LETTERS.

4X R.38

RBW6305G19731-3G

CONTENTS LIST

ITEM	TOOL No.	DESCRIPTION	QTY
1	RBW6305G19151-3G	GUIDE, FAN DRIVE QUILL SEAL HOUSING INSTALLER	1
2	RBW6305G16231-3G	TOOL, FAN/ECS DRIVE QUILL LIP SEAL INSTALLER	1
3	RBW6305G19231-3G	PULLER, ROTOR BRAKE ADAPTER FLANGE REMOVER	1
4	RBW6305G18631-3G	TOOL, ECS DRIVE QUILL SEAL HOUSING REMOVER	1
5	RBW6305G18331-3G	TOOL, ECS DRIVE QUILL LIP SEAL REMOVER	1
6	RBW6305G16031-3G	TOOL, DRIVE QUILL SEAL HOUSING REMOVER	1
7	RBW6305G14831-3G	TOOL, T/R DRIVE QUILL LIP SEAL REMOVER	1
8	RBW6305G14631-3G	TOOL, T/R DRIVE QUILL SEAL HOUSING REMOVER	1
9	RBW6305G15731-3G	TOOL, T/R DRIVE QUILL LIP SEAL INSTALLER	1
10	RBW6305G16831-3G	TOOL, FAN DRIVE QUILL LIP SEAL REMOVER	1

ARIAL, 1/8 LETTERS

6.50

6.75

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITH NOTICE
WORK ORDER
NO. 194238 MLS
190429

(.06)

INSIDE PLACARD

 RED BARN MACHINE	
TITLE MAIN ROTOR DRIVE TOOL KIT 2	
DWG NO. RBW6305G19731-3G-27	REV 1C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>D. Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
AW139	
SCALE 1:2	DATE 2-7-11
SHEET 5 of 6	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					